



# **PLASTOMIX C200 S**

## **High Strength Cementitious Dry Ready Mix Plaster**

## **Description:**

PLASTOMIX C200 S is a high strength cement based ready mix plaster. Formulated for exterior and interior plastering work to give a hard, smooth, and good shrinkage control layer. It is composed of Portland cement, lime, graded aggregates, polymers and chemical additives to give when mixed with water, high workable, homogeneous good adhesion mix. PLASTOMIX 200 S can be applied traditionally by hand or by using plaster-spraying machine.

#### **Uses:**

PLASTOMIX C200 S is recommended for plastering on block walls, ceilings, bricks and concrete surfaces, but should not be applied on painted surfaces. For the application on AAC lightweight blocks, fair face concrete or concrete containing micro silica, use appropriate type of RUSHBOND spatter key coat to provide mechanical bonding.

## **Advantages:**

- Ideal for internal and external application.
- Low shrinkage with high strength
- Suitable for tropical water.

## **Instructions for Use:**

## **Surface Preparation:**

The substrate should be free of loose particles, dust, dirt, grease, oil, curing agents or paint. Absorbent and porous substrates should be moistened with water prior to the application of PLASTOMIX C200 S.

It is always required to apply RUSHBOND, a spatter dash coat, on the substrate before applying PLASTOMIX C200 S to improve adhesion and high bonding with the substrates. The right type of RUSHBOND applied depends on the substrate. For normal fair face concrete use RUSHBOND, for AAC lightweight block surface use RUSHBOND BL, and for concrete containing micro silica, GGBS, use

RUSHBOND MS. Contact MATEX Technical Department for assistance.

Concrete or blocks substrates should be allowed to cure sufficiently. All shrinkage movements should take place before applying PLASTOMIX C200 S. Do not apply PLASTOMIX C200 S on surface exposed to movement, vibration or mechanical impacts. Saturate the surface with water and wait for the evaporation of excess water before applying the mix.

#### Mixing:

Add PLASTOMIX C200 S bag of 50 kg into a container of 8-9 liter of clean water. Mix until a uniform lumps free consistency mix is achieved. Leave the mix to stand for 5 minutes and remix before use. Use low speed mechanical mixer (200-300 rpm) fitted with a suitable mixing paddle. The mixture remains workable for one hour after mixing at 25°C. In case of application by using spray machine, adjust the water level to get suitable mix viscosity with uniform consistency.

## Application:

PLASTOMIX C200 S can be applied manually or by using spray machine direct in one coat of a thickness of up to 20mm. If higher thickness is required, then apply the mortar in two layers. The first layer should be finished with a rough texture to provide mechanical Key with the second layer. Cure the first layer with clean water for two days before applying the second coat.

Once the plaster starts to set, smooth/even the applied plaster manually by using wood/plastic float and steel trowel. Do not spray water on the applied coat to ease the finishing process. Such wrong practice allows the cement content to be removed which will weaken the compressive strength of the plaster surface. Plaster should be sufficiently cured with water. In order to ensure proper curing, it is advisable to keep the plastered surface moist and protected from sun and wind during the first 48 hours.

# PLASTOMIX C200 S

#### **Standards:**

- ASTM C150, ASTM C926, ASTM C897,
- BS 1015, BS 4551

| TECHNICAL PROPERTIES             |                     |
|----------------------------------|---------------------|
| Appearance                       | Cementitious Powder |
| Dry Density                      | 1.8 ± 0.03 kg/lit   |
| Wet Density                      | 1.95 ± 0.03 kg/lit  |
| Aggregate Size                   | Up to 2.0 mm        |
| Workability Time<br>@25°C        | 40 minutes          |
| Pull Out Strength                | 0.5 N/mm2           |
| Adhesion with<br>Rushcoat        | 1.0 N / mm²         |
| Compressive Strength<br>@28 days | 20.0 N/mm²          |
| Flexural Strength @<br>28 days   | 2.0 N/mm²           |

<sup>\*</sup>Values indicated may vary depending on the environment and conditions of the material. Figures given are tested according to standard laboratory conditions.

## **Coverage:**

PLASTOMIX C200 S will require 19.0 kg to cover 1.0 square meter@ 10 mm thickness.

\*Coverage rate is an approximate value, and subject to actual site conditions.

## Packaging:

PLASTOMIX C200 S is available in 50 kg recyclable bags.

## Storage:

Store PLASTOMIX C200 S in dry and covered area away from direct sunlight in a dry place. Keep material protected from rainfall and avoid excess compaction.

#### **Shelf Life:**

PLASTOMIX C200 S can be utilized within 12 months of production date if stored in proper conditions in an unopened original packing.

## Cleaning:

Clean used tools with water before the product dries. Hardened materials can only be removed mechanically.

#### Remarks:

- Do not apply PLASTOMIX C200 S in rainy weather.
- During summer season, working area should be covered to prevent the direct sun effect. Keep equipment in shaded area and use cold water for mixing.
- Saturate the substrates with clean water before applying PLASTOMIX C200 S.
- After application, plaster should be cured for minimum two days.
- No further water should be added to the mix.
   Hard and set plaster should not be re-mixed or used.
- Do not apply PLASTOMIX C200 S onto gypsum, metallic, wooden supports or painted surfaces.
- Before applying any kind of stucco finish, paint, or wall paper the plaster has to be allowed to dry out completely.

## **Health and Safety:**

Avoid contact with eyes and skin. Wear suitable protective clothing such as coveralls, goggles, dust mask and gloves. Use barrier cream. Ensure that there is adequate ventilation. Do not breathe vapor or spray mist.

## **FIRST AID:**

Eyes: In the event of accidental splashes,

flush with warm water and seek

medical advice.

Skin: Wash skin thoroughly with soap

and water

Inhalation: Remove to fresh air, keep patient

rested

Ingestion: Do not induce vomiting. Seek

immediate medical attention.

For further safety information, please refer to PLASTOMIX C200 S Material Safety Data Sheet.

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MATEX warrants that its products are free from material and manufacturing defects. Instructions on how to use the product should be strictly followed to ensure effectivity and safe use.

MATEX shall not be liable either directly or indirectly for any damages to personal, equipment or products that may occur as a consequence of the failure of any products application
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